

TECHNICAL DATA

1-layer seam sealing tape

ITEM CODE	XT-108D	XT-128	XT-118F	XT-308C	XT-308D	XT-2685	XT-317C
PRODUCTS OVERVIEW							
Application	Use on light to medium weight PVC fabric : Polyester/PVC,Nylon/PVC,Taffeta/PVC Available in: Blue	Use on light to medium weight PVC fabric : Polyester/PVC,Nylon/PVC,Taffeta/PVC Available in: Blue	Use on medium weight PVC fabric : Polyester/PVC,Nylon/PVC,Taffeta/PVC Available in: Blue	A stretch tape with advanced wash durability and higher waterproof pressure. Use on the PU coated fabric: Polyester/PU,Nylon/PU,Taffeta/PU.Could pass Oeko-Tex Standard 100 certification.	A stretch tape with advanced wash durability and higher waterproof pressure. Use on the PU coated fabric: Polyester/PU,Nylon/PU,Taffeta/PU.Could pass Oeko-Tex Standard 100 certification.	A stretch tape with advanced wash durability and higher waterproof pressure. Use on the PU coated fabric: Polyester/PU,Nylon/PU,Taffeta/PU.Could pass Oeko-Tex Standard 100 certification.	A stretch tape with advanced wash durability and higher waterproof pressure. Use on the PU coated fabric: Polyester/PU,Nylon/PU,Taffeta/PU.Could pass Reach Standard.
Certificate		REACH	EN71-3	Oeko-Tex	Oeko-Tex	Oeko-Tex	REACH
Color	Blue	Black	Blue	Translucent	Translucent	Translucent	White
Standard Width	20mm	20mm	20mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm
THERMAL & PHYSICAL PROPERTIES							
Composition	PVC	PVC	PVC	Polyurethane	Polyurethane	Polyurethane	Polyurethane
Total Gauge	100µm (.0039")	100µm (.0039")	120µm (.0047")	100µm (.0039")	100µm (.0039")	200µm (.0078")	100µm (.0039")
Total Weight	122±10g/m ²	122±10g/m ²	146±10g/m ²	117±10g/m ²	117±10g/m ²	231±10g/m ²	111±10g/m ²
Softening point	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)
Wash Durability	up to 40°C	up to 40°C	up to 40°C	up to 60°C	up to 60°C	up to 60°C	up to 60°C
RECOMMENDED BONDING CONDITIONS: HOT AIR SEAM SEALING MACHINE							
Temperature	600°C-650°C	600°C-650°C	600°C-650°C	610°C-680°C	580°C-630°C	580°C-650°C	580°C-650°C
Time	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min
Pressure	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar

1.Custom color and print capabilities.

2.Products may be stocked in various width or can be slit to requested widths.

3.Recommended bonding conditions will vary between machinery,fabrics and applications.



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